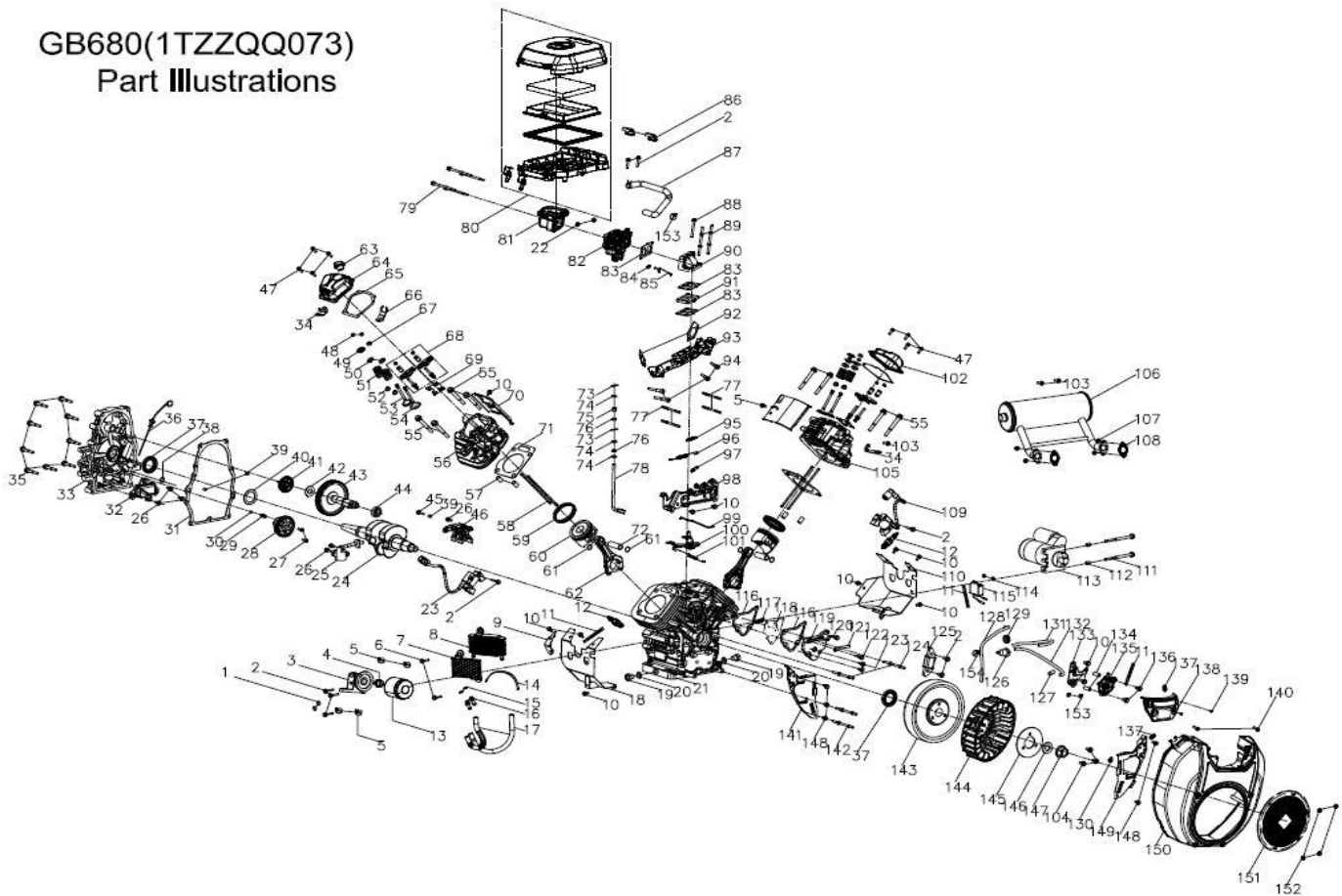


GB680(1TZZQQ073)  
Part Illustrations



NO	Parts number	Name	Qty
1	100010117	O-Ring, $\phi 11.2 \times 2.65$	2
2	100011270-0002	Bolt, M6 $\times$ 30	11
3	100023657	Secondary Oil Filter	1
4	100004048	Connection Pipe	1
5	100053326	Clamp	4
6	100011220-0001	Bolt, M6 $\times$ 25	2
7	100053380	Governor Gear Bracket	1
8	100055278	Oil Radiator	1
9	100004081	Oil Radiator Bracket	1
10	100011261-0004	Bolt, M6 $\times$ 12	15
11	100000655	Clip	4
12	100009378	Spark Plug	2
13	100004087-0001	Oil Filter	1
14	100000568-0002	Tape, L=150mm	1
15	100053642	Washer, $\phi 10.5 \times 2 \times \phi 18$	2
16	100053223	Fuel Tube Joint	2
17	100053224	Fuel Hose, $\phi 9.5 \times \phi 17.5 \times 330$	2
18	100002442	Cylinder Head Baffle	1
19	100010278	Earth Bolt	2
20	100010474	Washer, $\phi 14 \times 1.5 \times \phi 22$	2
21	100002765	Crankcase	1
22	100011463-0002	Nut, M6	2
23	100009355	Ignition Module	1
24	100003944	Crankshaft	1

25	100010038	Oil Sensor	1
26	100011264-0003	Bolt, M6×16	6
27	100010838-0001	Bolt, M6×16	2
28	100004013	Oil Pump	1
29	100004032	Oil Pump Spring	1
30	100010937	Steel Ball, φ9.5	1
31	100010166	Gasket, Crankcase	1
32	100004067	Breather Filter Screen	1
33	100003038	Crankcase Cover	1
34	100067693	Lift Hook	2
35	100011331-0002	Bolt, M8×50	9
36	100062435-0002	Dipstick	1
37	100017626	Oil Seal, φ38×φ58×8	2
38	100010118	O-Ring, φ13.2×2.65	1
39	100010549	Pin, φ8×12	3
40	100010531	Washer, φ38.5×1×φ54	1
41	100008308	Governor Gear	1
42	100010525	Washer, φ17.4×1×φ25.9	1
43	100004327	Camshaft	1
44	100010709	Bearing, 6003	1
45	100011268-0003	Bolt, M6×25	5
46	100004500	Lower Rocker Arm	1
47	100002459	Bolt, M6×22	8
48	100004589	Valve Adjust Cap, Exhaust	4
49	100004575	Valve Spring Seat	2
50	100004576	Valve Locker	8
51	100004573	Valve Spring	4
52	100004516	Valve Spring Seat	4
53	100004555	Exhaust Valve	2
54	100004532	Intake Valve	2
55	100051984	Bolt, M10×1.25×87	8
56	100051968	Cylinder Head	1
57	100010562	Pin, φ12×20	4
58	100004405	Push Rod	4
59	100003271	Piston Ring Set	2
60	100003109	Piston	2
61	100003221	Circlip	4
62	100003461	Connecting Rod Assembly	2
63	100004176-0002	Oil Plug	1
64	100002334	Valve Cover	1
65	100010188	Gasket, Valve Cover	2
66	100009148	Bush Bracket	1
67	100004602	Intake Valve Seal	2
68	100004427	Rocker Arm Assembly	4
69	100004474	Rocker Arm Base	2
70	100007110	Shroud	2
71	100051970	Gasket, Cylinder Head	2
72	100003133	Piston Pin	2
73	100007989	Cotter Pin	2
74	100010456	Washer, φ8.5×2×φ15.8	3
75	100017631	Oil Seal, φ8×φ14×4	1
76	100010783	Bearing, HK081210	2
77	100010387	Stud, M8×34	4
78	100007985	Governor Gear Shaft	1
79	100011283-0002	Bolt, M6×90	4

80	100051027	Air Filter Assembly	1
81	100004962	Air Filter Tube	1
82	100056216	Carburetor	1
83	100005943	Gasket, Carburetor	3
84	100008454	Choke Linkage Lock Clamp	1
85	100008050	Choke Lever	1
86	100056674	Buffer Wear Jacket	2
87	100002878	Breather Hose	1
88	100011278-0001	Bolt, M6x65	1
89	100010331	Stud	2
90	100004618	Intake Manifold	1
91	100062814	Insulator	1
92	100005640	Gasket, Intake Manifold	2
93	100005636	Intake Manifold	1
94	100010853-0001	Bolt, M8x50	4
95	100007904	Governor Spring	1
96	100007905	Governor Spring	1
97	100006092	Choke Spring	1
98	100008185	Governor Gear Bracket Assembly	1
99	100007963	Throttle Linkage	1
100	100008437	Governor Lever	1
101	100007933	Idle Spring	1
102	100002333	Valve Cover	1
103	100011568-0001	Bolt, M8x16	7
104	100011550-0003	Bolt, M8x20	3
105	100051969	Cylinder Head	1
106	100006434	Muffler	1
107	100011453-0003	Nut, M8	4
108	100006943	Gasket, Muffler	2
109	100009356	Ignition Module	1
110	100002441	Cylinder Head Baffle	1
111	100011343-0002	Bolt, M8x110	2
112	100010556	Pin, $\phi 10 \times 12$	2
113	100009806	Electric Starter	1
114	100011451-0003	Nut, M5	2
115	100010044	Integrated Rectifier Device	1
116	100004064	Gasket, Breather Cover	2
117	100002570	Breather Filter Screen	1
118	100004070	Breather Cover	1
119	100004061	Breather Cover	1
120	100011222-0001	Bolt, M6x30	1
121	100009468	Wire Board	1
122	100011224-0002	Bolt, M6x35	1
123	100011217-0002	Bolt, M6x16	2
124	100062957	Stud, M6x122	2
125	100009452	Charging Coil	1
126	100009016	Fuel Filter	1
127	100009152	Fuel Hose Jacket	1
128	100073231	Fuel Hose	1
129	100009150	Fuel Hose Jacket	1
130	100031911-0004	Bolt, M6x10	1
131	100057408	Fuel Hose	1
132	100057409	Fuel Hose	1
133	100006107	Fuel Pump Bracket	1
134	100004221	Bush, $\phi 6.5 \times \phi 10 \times 24$	2

135	100006102	Fuel Pump	1
136	100011273-0003	Bolt, M6x40	2
137	100021845	Spray Head Washer	2
138	100005966	Choke Plate	1
139	100011004-0001	Self-tappling Screw, ST4.2x25	2
140	100010334	Bolt	2
141	100007130	Shroud, Left	1
142	100062958	Stud, M6x112.5	2
143	100009589	Flywheel	1
144	100007041	Cooling Fan	1
145	100007717	Cooling Fan Plate	1
146	100010494	Washer, $\phi 20.5 \times 5 \times \phi 40$	1
147	100011461-0001	Nut, M20x1.5	1
148	100011260-0005	Bolt, M6x10	5
149	100007131	Shroud, Right	1
150	100007658	Blower Housing	1
151	100064522	Shroud	1
152	100008477-0001	Nut, M6	4
153	100005159	Clamp	3
154	100005148	Clamp	1





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